

# Risk Management of Tunnelling Projects

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**UK Risk Engineering**



# Risk Management of Tunnelling Projects



- The problem with Tunnels...
- Effects of tunnelling losses on the Construction Insurance Market
- Development of the Joint Code of Practice for Risk Management of Tunnel Works
- Implementation of the Joint Code – How it is being used
- Effectiveness and Influence of the Joint Code
- Future development of the Code of Practice

# About me...



- Ade Adeyemo  
Risk Engineer, Zurich Insurance
- Chartered Civil Engineer
- Previous Employers:
  - ~ Wimpey Engineering & Construction
  - ~ Tarmac Civil Engineering
  - ~ Carillion Civil Engineering
  - ~ HDI-Gerling Insurance
- Member of British Tunnelling Society
- Chairman of the Construction Insurance Risk Engineers Group (CIREG)



# The Problem with Tunnels... Insurance Market Concerns



- Frequency and size of insurance claims
- Major losses occurring both in UK & Overseas
- Tunnelling Sector had become unprofitable for Insurers:
  - ~ Engineering/Construction > 110% Loss Ratio
  - ~ Tunnelling > 500% Loss Ratio
- Insurers withdrawing from tunnelling insurance
- WTC led Insurers' to re-evaluate profitable and non-profitable books of business

# Examples of Major Claims...

## 1994: Munich Metro Project, Germany



# Examples of Major Claims...

## 1994: Heathrow Express Tunnel, London





# Examples of Major Claims...

## 2000: Taegu Metro Project, South Korea



# Examples of Major Claims...

## 2002: SOCATOP A86 Tunnel, France



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# Examples of Major Claims...

## 2003: Shanghai Metro, P.R. China



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# Examples of Major Claims...

## March 2004: Singapore MRT Project



# Examples of Major Claims...

## April 30<sup>th</sup> 2004: Singapore MRT Project



# Hull Wastewater Tunnel

## Example of a Typical Tunnelling Claim



Original Contract Value: £60M  
Length of Tunnel: 10km  
Therefore, cost per metre: £6,000 per metre

Length of damaged section in tunnel collapse = 150m  
Therefore, approximate construction cost for this length  
= 150m x £5,000 = £900,000

However, the insurance claim for reinstatement was  
**IN EXCESS OF £42,000,000**

i.e. reinstatement cost was **4,667%** of the original Contract Value!



# Examples of Major Claims...

## 2005: Pinheiros Station, Sao Paulo, Brazil





# Examples of Major Claims...

## 2005: Pinheiros Station, Sao Paulo, Brazil



# Tunnel Losses (1994 - 2005)



Year	Project	Cause	Loss
1994	Great Belt Link, Denmark	Fire	US\$33M
1994	Munich Metro, Germany	Collapse	US\$4M
1994	Heathrow Express Link, UK	Collapse	US\$141M
1994	Taipei Metro, Taiwan	Collapse	US\$12M
1995	Los Angeles Metro, USA	Collapse	US\$9M
1995	Taipei Metro, Taiwan	Collapse	US\$29M
1999	Hull Tunnel, E. Yorkshire, UK	Collapse	US\$55M
1999	TAV Bologna - Florence, Italy	Collapse	US\$9m
1999	Anatolia Motorway, Turkey	Earthquake	US\$115m
2000	Taegu Metro, South Korea	Collapse	US\$24m

# Tunnel Losses (1994 - 2004)



Year	Project	Cause	Loss
2000	TAV Milan-Bologna, Florence, Italy	Collapse	US\$12M
2002	Taiwan High Speed Railway	Collapse	US\$30M
2002	SOCATOP Paris, France	Fire	US\$8M
2003	Shanghai Metro, PRC	Collapse	US\$80M
2004	Singapore Metro, Singapore	Collapse	US\$100M
2005	Barcelona Metro, Spain	Collapse	US\$ ???
2005	Lausanne Metro, Switzerland	Collapse	US\$ ???
2005	Lane Cove Tunnel, Sydney, Australia	Collapse	US\$ ???
2005	Kaohsiung Metro, Taiwan	Collapse	US\$30M
2005	Pinheiros Station, Sao Paulo, Brazil	Collapse	US\$25M
<b>20 Major Losses (17 costs) – Approximate Total Losses:</b>			<b>US\$600m</b>

# Results of Insurers' Claims Analysis



- Tunnelling projects becoming uninsurable
- Size (cost) of Losses vs. Premium
- Reinstatement Cost vs. Original Construction Cost
- Size of Insured Claim vs. Insurer's Possible Maximum Loss (PML)
- Other findings arising from Insurers' Claims Analysis:
  - ~ Quality Control Issues in tunnelling industry
  - ~ inconsistent approach (of tunnelling industry) to Risk Management
  - ~ Insurance industry did not query any of above issues
  - ~ Extent of insurance cover provided

This was an unacceptable situation...

Something **had** to be done!



# Insurers' Options...



## Negative...

- Stop offering Insurance for tunnelling projects – some insurers withdrew completely from tunnelling
- Increase Insurance Terms...
  - ~ increase premiums
  - ~ increase deductibles
  - ~ restrict insurance cover
- Tunnelling projects potentially becoming price prohibitive and uninsurable

## Positive...

- Try to tackle problem issues and negative perceptions with a Code of Practice for Tunnelling
- Encourage good Risk Management and 'Best Practice'
- Work with UK Tunnelling Industry to develop a Tunnelling Code, which could then be 'exported' overseas
- Based on positive experience with the *Joint Code of Practice for Fire Prevention on Construction Sites*'.

# Code of Practice Working Group



- **Association of British Insurers (ABI)**

- ~ Underwriters

- ~ Risk Engineers

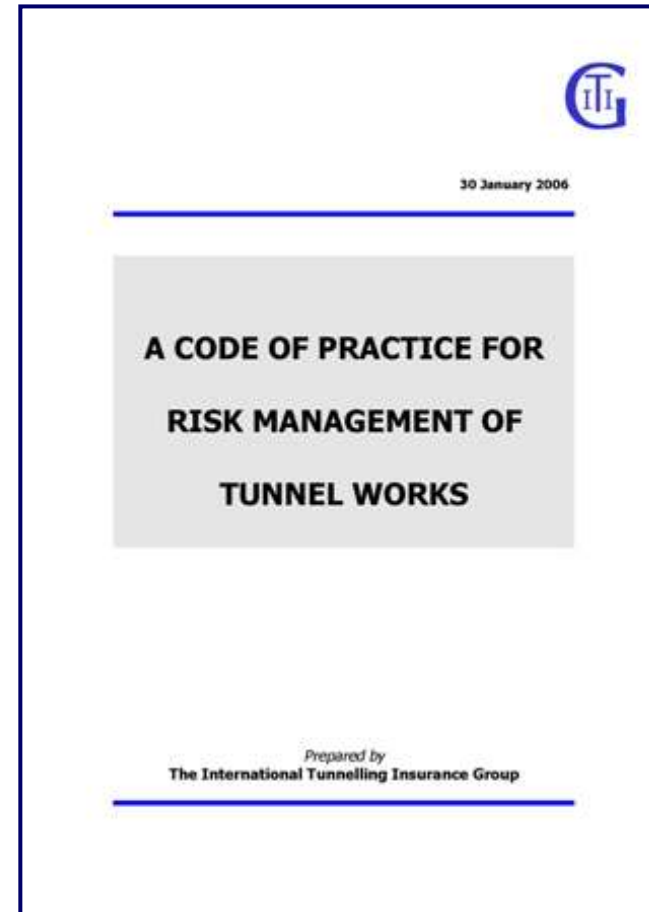
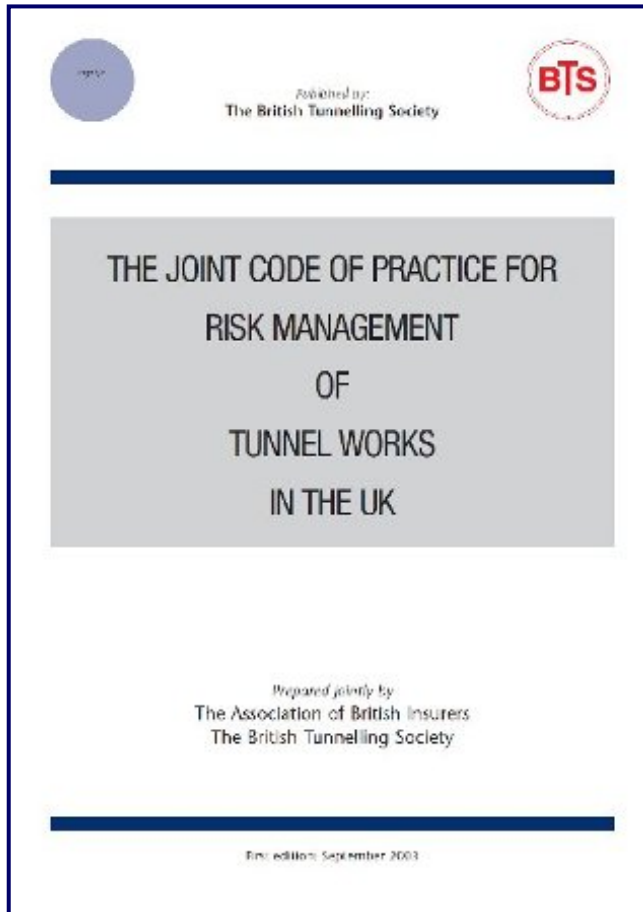
- **British Tunnelling Society (BTS) - Institution of Civil Engineers (ICE)**

- ~ Tunnelling Contractors

- ~ Designers & Consultants

- ~ Health & Safety Executive (HSE)

# The Joint Code of Practice for Risk Management of Tunnel Works



# Implementation of the Code of Practice for Tunnel Works



- Code of Practice for Tunnelling is now used worldwide
  - ~ Original (UK) version – produced jointly by the BTS & ABI.
  - ~ 'International' Version – produced by ITIG
- Translated into several languages, including:
  - ~ French, German, Spanish, Chinese & Russian!
- Links to download 'International' versions of Tunnelling Code
  - ~ IMIA web site at [www.imia.com](http://www.imia.com)
  - ~ CIREG web site at [www.cireg.org](http://www.cireg.org)

# Effectiveness of the Code



- Tunnelling remains insurable!
- Lower frequency and severity (cost) of tunnelling claims
- Code of Practice for Tunnelling now accepted throughout UK and many parts of the world
- Compliance with Code is Condition of all UK policies for tunnelling and most major international tunnelling projects
- ITIG (international) version of the Code adopted by ITA and international Clients, e.g. MTA Singapore



# Effectiveness of the Code... Encouraging Best Practice in Tunnelling



- Risk Sharing
- Risk Retention
- Baseline Ground Conditions
- Risk Management Procedure
- Risk Registers

# Future Development of the Code



- General updates to UK and International versions
  - ~ resolve USA/North American issues?
- Involving Brokers in development of revised Codes
  - ~ early involvement with Clients
  - ~ early involvement with Designers & Consultants
  - ~ ensuring wider acceptance in insurance market
- Development of UK & International Code of Practice for Construction
  - ~ based on Code of Practice for Tunnelling
  - ~ general risk management core
  - ~ annexes/modules for specific operations...  
e.g. piling, earthworks, roads, rail, bridges, dams, etc.

# Projects Insured using the New Code of Practice for Risk Management...



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now Head of Underwriting, Royal & Sun Alliance Singapore
- Construction Insurance Risk Engineers Group (CIREG)  
[www.cireg.org](http://www.cireg.org)
- International Association of Engineering Insurers (IMIA)  
[www.imia.org](http://www.imia.org)
- International Tunnelling Insurance Group (ITIG)

# Thank you



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